POWERED BY PROPANE





BRIAN RICHESSON Editor in Chief LP Gas magazine









TODD MOUW **Vice President** Sales and Marketing Roush CleanTech











Liquid Propane Autogas

Product Introduction & Overview



09.04.14



Enterprise Brand Portfolio



ROUSH Industries

OEM manufacturing, engineering, prototyping and design



Roush Fenway Racing

Dominant NASCAR Sprint Cup racing team



ROUSH Performance

Industry leading high performance vehicles

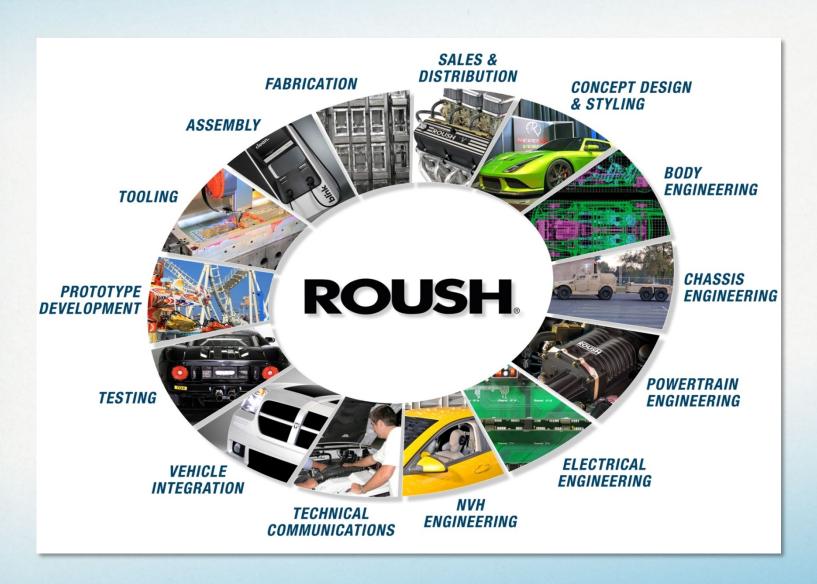


ROUSH CleanTech

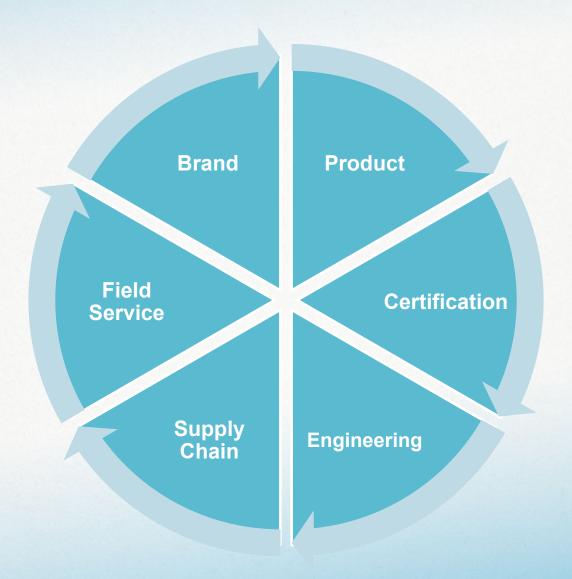
Propane autogas powered commercial vehicles.



Wheel of Capability









Outside the Propane Industry



























Propane Industry













8,140 vehicles sold since 2007



297,271,440 gallons of propane autogas used



240,837,565 gallons of gasoline displaced





PRODUCT OVERVIEW

Pickups | Vans & Wagons | Cutaway Vans Chassis Cab | School Bus



Product Overview

Model Years

2013-2015

Engine Size

6.8L V10 (3V)

Applications

All cab configurations.

All wheelbase configurations.

6-speed automatic transmission.

Fuel Tank Capacity

Short Tanks (Clean CA): 45 gallons (usable)

Long Tanks (Non-Clean CA): 83 gallons (usable)

Technical Specifications

EPA and CARB approved.

GVWR: < 30,000 lbs.

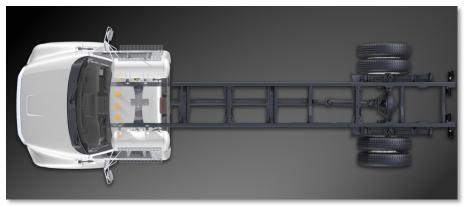
Requires "98G" gaseous fuels prep. package.

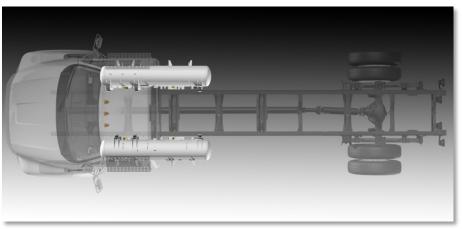
Pricing

Short Tanks (Clean CA): \$21,900

Long Tanks (Non-Clean CA): \$22,500

Ford F-650 Chassis Cab







Tank Specifications: F-650

Short Tanks	
Usable gallons	45
Length	46.0"
Width	22.5"
Height	18.5"
Fuel system weight (dry)	414 pounds





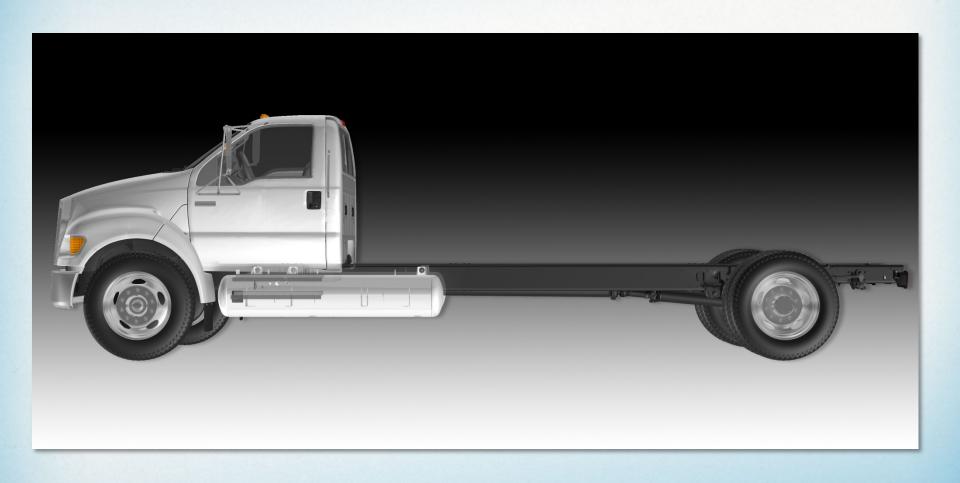
Tank Specifications: F-650

Long Tanks		
Usable gallons	83	
Length	86.0"	
Width	22.5"	
Height	18.5"	
Fuel system weight (dry)	614 pounds	
Special considerations	VSO frame punch code194" WB: Y3M	
	VSO frame punch code 218" WB: Y3N	





Coming Soon: Single Tank Option





New Ford F-650 / F-750 Truck

Up to 33,000 GVWR (37,000 GCWR).

Hydraulic brakes:

- Typically for Class 1-7 vehicles.
- Same quality as air brakes.
- Less expensive than air brakes.
- Less moving parts than air brakes.

6-speed transmission:

- Capable of up to 1,200 ft-lbs of input shaft torque.
- Lower warranty than any heavy duty transmission Ford has produced.



Propane-Powered Applications







Product Overview

Model Years

2012-2015

Engine Size

6.8L V10 (3V)

Applications

All cab configurations.

All wheelbase configurations.

5-speed automatic transmission.

Fuel Tank Capacity

Aft-Cab*: 52 gallons (usable)

Bus: 65 gallons (usable)

Technical Specifications

EPA and CARB approved.

GVWR: < 16,500 - 19,500 lbs.

Requires "98G" gaseous fuels prep. package.

Order Availability

Shuttle: Q1, 2013 (distributed through GAS only).

Ford F-450 / F-550 Chassis Cab





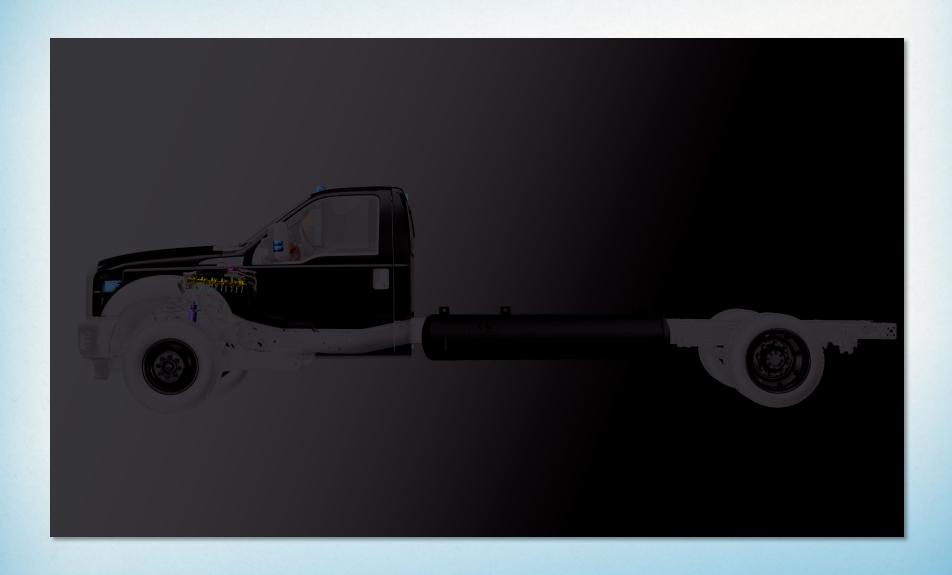
Tank Specifications: F-450 / F-550

Aft-Cab	
Usable gallons	52
Length	73.0"
Width	23.4"
Height	25.5"
Fuel system weight (dry)	303 pounds
Special Considerations	At least 25.5" of clearance required between the cab and body for the tank.





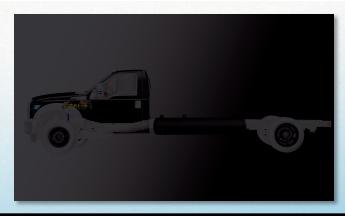
Coming Soon: Saddle Mount





Tank Specifications: F-450 / F-550

Single Saddle Mount	
Usable gallons	50
Length	86.0"
Width	22.5"
Height	18.5"
Fuel system weight (dry)	272 pounds
Special Considerations	Available on 120" CA only.



- Order banks open Sept. 2014
- Delivery begins Feb. 2015



Product Overview

Model Years

2012 - 2015

Engine Size

6.2L V8 (3V)

Applications

4x2 or 4x4.

6.75 ft., 8 ft., bed delete.

Fuel Tank Capacity

Under-bed: 21 gallons (usable). *Not available on 6.75' bed.

In-bed: 38 gallons (usable)

Technical Specifications

EPA and CARB approved.

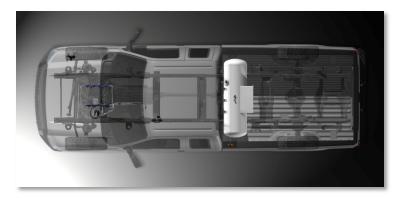
Requires "98F" gaseous fuels prep. package.

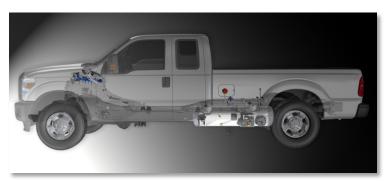
Pricing

Under-bed: \$11,450

In-bed: \$10,495

Ford F-250 / F-350 Pickup Truck







Tank Specifications: F-250 / F-350

Under-Bed	
Usable gallons	21
Length	60.9"
Width	17.3"
Height	14.6"
Fuel system weight (dry)	255 pounds
	Not available on chassis cab.
Special Considerations	8 ft. bed only.
	Available on pickup and bed delete.





Tank Specifications: F-250 / F-350

In-Bed		
Usable gallons	38	
Length	46.9"	
Width	25.5"	
Height	22.4"	
Fuel system weight (dry)	285 pounds	
Special Considerations	Available on pickup, bed delete and chassis cab.	
	Knapheide service body only.	





THE OPPORTUNITY:

Increase Propane Gallon Sales



Product Overview

Model Years

2013 - 2015

Engine Size

6.8L V10 (3V)

Applications

All rear-axle configurations.

5-speed automatic transmission.

Fuel Tank Capacity

Aft-axle: 65 gallons (usable)

Technical Specifications

EPA and CARB approved.

GVWR F-53: < 26,000 lbs.

GVWR F-59: < 22,000 lbs.

Requires "98G" gaseous fuels prep. package.

Order Availability

Available from Green Alternative Systems.

Pricing

Aft-axle: \$16,900

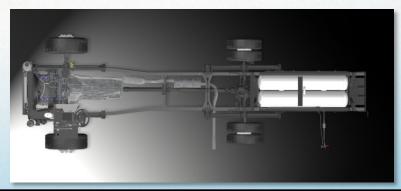
Ford F-53 / F-59 Strip Chassis





Tank Specifications: F-53 / F-59

Mid-Ship	
Usable gallons	65
Length	75.8"
Width	22.3"
Height	15.0"
Fuel system weight (dry)	324 pounds
Special Considerations	At least 78.5" of clearance required after the rear axle.





Product Overview

Model Years

2012 - 2015

Engine Size

6.8L V10 (2V)

Applications

158" / 176" / 186" / 190" / 208" wheelbases.

5-speed automatic transmission.

Fuel Tank Capacity

Aft-axle: 41 gallons (usable)

Technical Specifications

EPA and CARB approved.

GVWR: < 14,500 lbs.

Requires "91G" gaseous fuels prep. package.

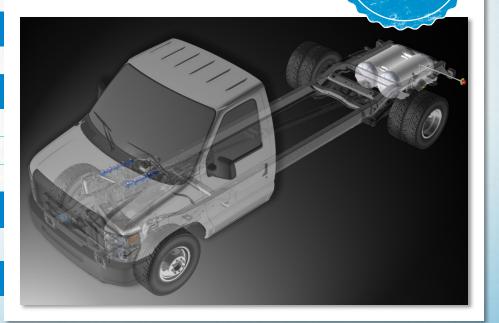
Order Availability

Ford Ship Through.

Pricing

Aft-axle: \$15,900

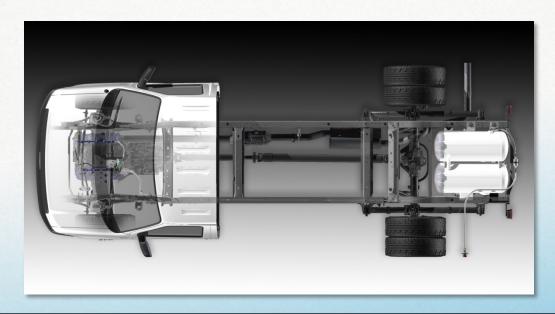
Ford E-450 Cutaway & Strip Chassis





Tank Specifications: E-450

Aft-Axle	
Usable gallons	41
Length (in)	42.0"
Width (in)	39.1"
Height (in)	16.3"
Fuel system weight (dry)	268 pounds





In Development



Ford Transit



Product Overview

Model Years

2015

Engine Size

6.8L V10 (3V)

Applications

6-speed automatic transmission.

Fuel Tank Capacity

Standard: 67 gallons (usable)

Extended: 93 gallons (usable)

Technical Specifications

EPA and CARB approved.

GVWR: 33,000 lbs.

Up to 77 passengers

Order Availability

Blue Bird dealers

Blue Bird Vision

(Type C)





Tank Specifications: Blue Bird

Standard	
Usable gallons	67
Gallon capacity	70
Length	75.8"
Width	22.3"
Height	15.0"
Fuel system weight (dry)	324 pounds





Tank Specifications: Blue Bird

Extended	
Usable gallons	93
Gallon capacity	100
Length	110.0"
Width	22.3"
Height	15.0"
Fuel system weight (dry)	450 pounds





Product Overview

Model Years

2015

Engine Size

6.8L V10 (2V)

Applications

158" / 176" / 186" / 190" wheelbase configurations.

Chiller required for vehicles operating in temps ≥ 110°F.

5-speed automatic transmission.

Fuel Tank Capacity

Aft-Axle: 41 gallons (usable)

Technical Specifications

EPA and CARB approved.

GVWR: 14,500 lbs.

Up to 30 passengers

Order Availability

Blue Bird dealers



(Type A)









SERVICE & WARRANTY

Training, Basic Coverage and Special Tools



Service Network

- National footprint:
 - Over 380 locations in every customer deployment area (both United States and Canada).
- Training program:
 - System overview.
 - Service diagnostics.
 - Repair procedures.
 - Warranty claim process.
 - Service manual review.
 - Contact information.
- Web-based training.





Product Training



Installation Support



Technical Hotline



Field Support



Warranty Support



- Vehicle troubleshooting and diagnostics need to be performed as defined in the applicable ROUSH CleanTech Service Diagnostic Manual Prior to submitting the Warranty Claim Form.
 All fields on the Warranty Claim Form are mandatory.
 Diagnostic data, realizement careful and the result procedure will be inviewed and confirmed by ROUSH CleanTech.
- Diagnostic data, replacement part(s) and the repair procedure will be reviewed and confirmed by ROUSH CleanTech.
 Once the repair is authorized by ROUSH CleanTech, you will receive the Warranty Claim Form back with a Warranty Authorizat
- Number on the bottom.

 5. Replacement parts will be shipped from ROUSH CleanTech directly to the authorized service center.

 PLEASE NOTE: If additional work is necessary, you must receive authorization from ROUSH CleanTech pri

Warranty Parts Return Procedure

- All defective partipl must be returned to ROUSH CleanTech within 30 days of the warranty repair completion.
 If a Return Material Authorization (RIMA) number and / or a return shipping label is not enclosed with replacement parts, call 800-58-ROUSH(c)pidon 2, then option 3).
- Packing materials: Please use the same boxes or pallets that were used to ship the parts to you.
- Every part must be tagged individually with a part tag that includes the RMA number, last eight of the v Warranty Authorization Number.
- All freight returns not using the provided ROUSH CleanTech return label will require you to contact ROUSH CleanTech Warrar 800.58.ROUSH (option 2; then option 3) to schedule their pick up. You must have the ROUSH CleanTech Warranty Authoriz Number available when ceiling.

Return Defective Partie

Attn: RMA# ______ (RMA will be included on pack 12068 Market St. Livonia, MI 48150

Field Data Analysis





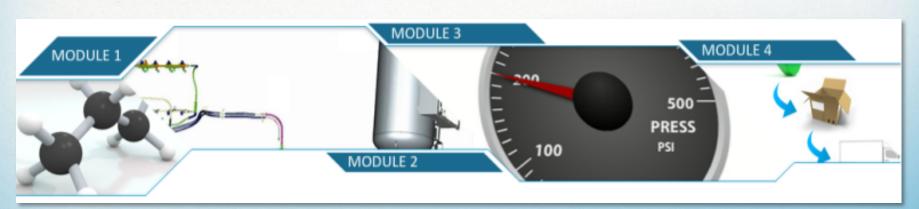
Web-Based Training

Service Technician Course:

- A. Propane as an Autogas.
- B. Propane Autogas Fuel System Overview.
- C. System Diagnostics.
- D. Basic Warranty Information.

Service Manager/Advisor Course:

- A. Propane as an Autogas.
- B. Propane Autogas Fuel System Overview.
- C. Detailed Warranty Process.





Savings Calculation (vs. Diesel - no DEF)

Capital Costs	Diesel (6.7L V8)	Propane (6.8L V10)	Savings (Costs)
Base Ford Vehicle Purchase Price	\$60,830.00	\$53,660.00	
ROUSH CleanTech Propane Conversion	\$0.00	\$22,500.00	
State or Federal Incentive (if applicable)	\$0.00	\$0.00	
Total Capital Savings (or Investment)	\$60,830.00	\$76,160.00	(\$15,330.00)
Operating Costs	Diesel (6.7L V8)	Propane (6.8L V10)	Savings (Costs)
Total Vehicle Life (miles)	200,000	200,000	
Average Miles Per Gallon*	6.54	4.25	
Gallons of Fuel Over Lifetime	30,581.04	47,047.75	
Fuel Price (per gallon)**	\$3.92	\$1.50	
Fuel Tax Credit / Gallon	\$0.00	\$0.00	
Adjusted Fuel Price / Gallon	\$3.92	\$1.50	
Total Fuel Savings (or Costs)	\$119,877.68	\$70,571.63	\$49,306.05

Ford F-650 2015 (6.8L V10)

Gross Vehicle Lifetime Savings (Loss)

\$49,306.05

Net Vehicle Lifetime Savings (Loss)

\$33,976.05





Savings Calculation (vs. Diesel - DEF)

Capital Costs	Diesel (6.7L V8)	Propane (6.8L V10)	Savings (Costs)
Base Ford Vehicle Purchase Price	\$60,830.00	\$53,660.00	
ROUSH CleanTech Propane Conversion	\$0.00	\$22,500.00	
State or Federal Incentive (if applicable)	\$0.00	\$0.00	
Total Capital Savings (or Investment)	\$60,830.00	\$76,160.00	(\$15,330.00)
Operating Costs	Diesel (6.7L V8)	Propane (6.8L V10)	Savings (Costs)
Total Vehicle Life (miles)	200,000	200,000	
Average Miles Per Gallon*	6.54	4.25	
Gallons of Fuel Over Lifetime	30,581.04	47,047.75	
Fuel Price (per gallon)**	\$4.19	\$1.50	
Fuel Tax Credit / Gallon	\$0.00	\$0.00	
Adjusted Fuel Price / Gallon	\$4.19	\$1.50	
Total Fuel Savings (or Costs)	\$128,134.56	\$70,571.63	\$57,562.93

2015 (6.8L V10)

Ford F-650

Gross Vehicle Lifetime Savings (Loss)

\$57,562.93

Net Vehicle Lifetime Savings (Loss)



Emissions Calculation

Emissions Reductions	Gasoline	Propane	Difference
Total Vehicle Life (miles)	220,000	220,000	
Average Miles per Gallon	5.00	4.25	
Gallons of Fuel Used Over Life of Vehicle	44,000.00	51,764.71	(7,764.71)
Carbon Mass per Gallon Fuel (lb. / gal.)	5.10	3.47	
Mass of CO ₂ per Gallon Fuel (lb. / gal.)	18.70	12.72	
Total lbs. of CO2 Produced During Vehicle Life	822,606.40	658,353.88	164,252.52

Fewer lbs. of CO₂ Produced Using Propane Autogas

164,253



Ford F-650 2015 (6.8L V10)



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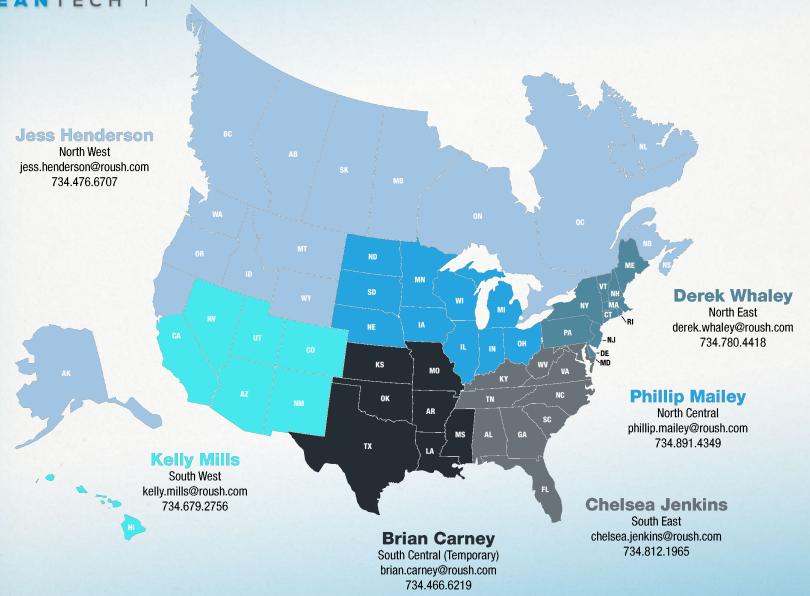
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Government / Schools Sales Contacts





Government / Schools Sales Contacts



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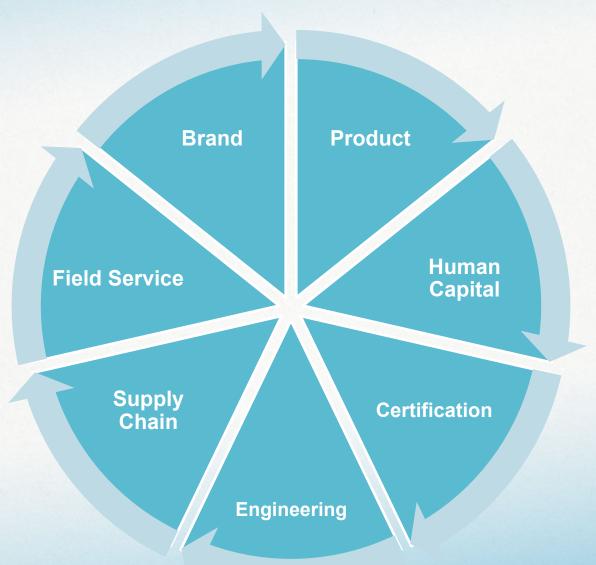
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